

Technical data sheet - 3D PLA Bois filament

Printing Features	Settings
Extrusion temperature	170°C
Bed temperature	30 to 60°C
Bed type	Perforated/Mirror
Bed surface treatment	None
Chamber temperature	Ambient temperature
Ventilation	0% for first layers then 100%
Printing speed	60 to 80 mm/sec
Shrinkage speed	50 mm/sec
Shrinkage distance	1 mm
Min. 3D printing skills	For all levels

Printing may vary between printers and printheads

Recommendations :

- Use reinforced steel nozzles to avoid wear on brass nozzles caused by the filament fibres.
- Use a printer with a direct-drive extruder to pull rather than push the material.

THESE VALUES ARE INDICATIVE AND MAY VARY

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