

Fiche d'impression 3D matière PVC

Caractéristiques d'impression	Paramètres
Température d'extrusion	Entre 220 & 240°C
Température de plateau	Entre 70 & 90° C
Type de plateau	Plaque micro-perforée
Traitement de surface plateau	Aucun
Température de chambre	Environ 30° C
Ventilation	Environ 40 %
Vitesse d'impression	Environ 60 mm/s
Vitesse de rétraction	36 mm/s
Distance de rétraction	0,8 mm/s

Basé sur une utilisation sur Zortrax M200 Plus et Z-Suite 2.8.3.0. L'impression peut varier entre les imprimantes et les têtes d'impression.

CES VALEURS SONT INDICATIVES ET PEUVENT VARIER

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Informations non contractuelles

	Standards	Values	Units
Density	10-LA 022	1,35 ± 0,03	g/cm ³
Thermal stability (200 °C)	10-LA 034	≥ 40	min
MFR (190°C/10kg)	10-LA 005	≥ 10	g/10 min
Spots (particle)	10-LA 007	≤ 9	Nbs/m control stripe
Colour		black, nature	

REACH - ROHS	According to EU 1907/2006 from 29.05.2007, the product is compliant with REACH regulation. No raw materials from the current SVHC list (status 27.06.2018) are used in the production of this product. Compound meets requirements of ROHS in terms of the used raw materials.
GMP	In accordance with the requirements of GMP compliance by EU 2023/2006 .
PAK	Fulfills the requirements of Regulation EC 2005/96 .
Processing	Laboratory tests were conducted at 165/175/190/198/195°C, n = 50 min ⁻¹ . This temperature profile is but a mere guidance value; the adjustment and its verification has to be undertaken directly with the intended producing machine.
Plasticizers	Compound contains no plasticizer.
Storage	Store in dry areas at temperatures in a range of 3 to 35°C is recommended. Open Containers of unused product should be firmly closed for storage. The shelf life is 12 months after delivery. Please follow the recommendations of MSDS.
Packaging	Bag, Big-Bag, octabin, silo.