

CAPIFIL Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) in the current version.

Date: June 15, 2018 Product: **PLA BOIS**

1. Identification of the substance/mixture and of the company

1.1 Product identifier

Filament 3D PLA BOIS

1.2 Relevant identified uses of the substance or mixture and uses advised against recommended use:

For 3d printing processing only.

1.3 Details of the supplier of the safety data sheet

Nom de la société: CAPIFILPSI

Rue/B.P.: 280 rue de la plaine
Place, Lieu: 38160 Saint-Marcellin
WWW: www.capifilpsi.com
E-mail: contact@capifilpsi.com
Service responsable de l'information:
Infopoint, Téléphone: +33 (0) 476 079 376

E-mail: contact@capifilpsi.com

1.4 Emergency telephone number

European emergency number: 112

Date Rev-Nr. Date



2. Hazards identification

2.1 Classification of the substance or mixture

According to Regulation (EC) No 1272/2008 [CLP]:

No need for classification according to GHS criteria for this product.

2.2 Label elements

According to Regulation (EC) No 1272/2008 [CLP]:

The product does not require a hazard warning label in accordance with GHS criteria.

2.3 Other hazards

According to Regulation (EC) No 1272/2008 [CLP]:

No specific dangers known, if the regulations/notes for storage and handling are considered. Generation of dust should be avoided, since this may cause slight irritation of eyes, skin and respiratory system.

3. Composition/Information on ingredients

3.1 Substances

Not applicable.

3.2 Mixtures

Chemical composition:

Biopolymers

where required: filling additives where required: functional additives

4. First-aid measures

4.1 Description of first-aid measures

If inhaled:

Date Rev-Nr. Date

Capifilpsi Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) in the current version. Date: June 15, 2018 Product: PLA Bois



After inhalation of thermal decomposition products, remove the affected person to a source of fresh air and keep calm. Provide medical aid. If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

Contact with the skin:

After contact with the granules wash thoroughly with soap and water.

Areas affected by molten material should be quickly placed under cold running water.

Burns caused by molten material require hospital treatment.

Contact with the eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth and then drink plenty of water. If difficulties occur: Seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms:

No significant reaction of the human body to the product known.

Hazards:

Risk of skin burns caused by hot melt at improper processing.

Apart from that no hazard is expected under intended use and appropriate handling.

4.3 Indication of any immediate medical attention and special treatment needed

Continuation of first aid measures. Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media:

water spray, foam, dry powder, carbon dioxide.

Rev-Nr.

Capifilpsi Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) in the current version. Date: June 15, 2018

Product: PLA Bois

Unsuitable extinguishing media:

water jet.



5.2 Special hazards arising from the substance or mixture

In case of combustion: formation of carbon monoxide, carbon dioxide, nitrogen oxides, organic decomposition products.

5.3 Advice for fire-fighters

Provide/wear a protective breathing apparatus.

Further information:

The degree of risk is governed by the burning substance and the fire conditions.

In case of combustion evolution of toxic gases/vapours possible. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedure

Sources of ignition should be kept well clear. Avoid contact with the skin and eyes. Avoid inhalation of dust. If necessary, wear dust masks and safety glasses.

6.2 Environmental precautions

Should not be released into the environment.

6.3 Methods and material for containment and cleaning up

Sweep/shovel up. Avoid raising dust. Ensure adequate ventilation. Dispose of absorbed material in accordance with regulations.

6.4 Reference to other sections

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

Rev-Nr. Datei



7. Handling and Storage

7.1 Precautions for safe handling

Processing machines must be fitted with local exhaust ventilation. Avoid the formation and deposition of dust. Handle in accordance with good industrial hygiene and safety practice.

7.2 Conditions for safe storage, including any incompatibilities

Information about fire and explosion protection:

Make use of general rules of fire prevention. In case of formation of dust: Take measures to prevent electrostatic charging. Avoid all sources of ignition: heat, sparks, open flame.

Storage:

Well closed/packed, cool and dry. Protect against moisture and heat. Contamination with other substances must be avoided. Storage together with hazardous substances must be avoided.

7.3 Specific end uses

For the relevant identified uses listed in section 1 the advice mentioned in this section is to be observed.

8. Exposure controls/personal protection

8.1 Control parameters

The product does not contain any relevant quantities of materials with occupational exposure limits.

8.2 Exposure controls

Personal protective equipment:

Respiratory protection:

breathing protection if dusts are formed. Particle filter (Type P1).

Hand protection:

use additional heat protection gloves when handling hot molten masses (EN 407), e. g. made of textile or leather.

Eye protection:

Date Rev-Nr. Date

Capifilpsi Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) in the current version. Date: June 15, 2018

Product: PLA Bois

safety glasses with side-shields (frame goggles) (e.g. EN 166).



Body protection:

body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit.

General safety and hygiene measures:

avoid contact of molten material with skin. Avoid inhalation of dusts/mists/vapours. Eye wash fountains and safety showers must be easily accessible. Handle in accordance with good industrial hygiene and safety practice. Hands and/or face should be washed before breaks and at the end of the shift. Do not eat, drink or smoke at work. Consult the company Industrial Hygienist for recommendations on exposure testing and personal protective equipment.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

State of aggregation: solid Shape: granules

Odour: none to slightly sweet

Apparent density: $0.5 - 0.9 \text{ g/cm}^3$ Solubility in water (20 °C): insoluble

9.2 Other information

None.

10. Stability and reactivity

10.1 Reactivity

No reactions if stored and handled as prescribed/indicated.

10.2 Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Rev-Nr.



10.3 Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

10.4 Conditions to avoid

Avoid extreme heat. Avoid all sources of ignition: heat, sparks, open flame. Protect from moisture.

10.5 Incompatible materials

Strong oxidizing and reducing agents, strong acids and bases.

10.6 Hazardous decomposition products

At prolonged and/or strong thermal stressing above the decomposition temperature dangerous decomposition products can be formed (carbon monoxide, carbon dioxide, nitrogen oxides, organic decomposition products).

11. Toxicological information

11.1 Information on toxicological effects

There are known neither short- nor long-term toxicological effects.

12. Ecological information

12.1 Toxicity

Inert natural material, no known deleterious environmental effects.

12.2 Persistence and degradability

Biodegradability adjustable and depending on the composition of the respective product type.

12.3 Bioaccumulative potential

No data available.

Date Rev-Nr. Date



12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

There are known no harmful effects.

13. Disposal considerations

13.1 Waste treatment methods

Disposal by recycling or incineration is suggested, whereby all national and local regulations must be followed.

14. Transport information

Not classified as a dangerous good under transport regulations (ADR, RID, ADN, IMDG, ICAO/IATA).

14.1 UN number

Not applicable.

14.2 UN proper shipping name

Not applicable.

14.3 Transport hazard classes

Not applicable.

Date Rev-Nr. Date



14.4 Packing group

Not applicable.

14.5 Environmental hazards

Not applicable.

14.6 Special precautions for user

None known.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Regulation: not evaluated.
Shipment approved: not evaluated.
Pollution name: not evaluated.
Pollution category: not evaluated.
Ship Type: not evaluated.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Water hazard class (Annex 1 of the VwVwS (Germany)): not hazardous to water.

15.2 Chemical safety assessment

- A safety data sheet for this product is legally not required and is provided by us just as a courtesy to our customers.
- Product is not classified as hazardous.
- Chemical safety assessment not required.

Date Rev-Nr. Date





16. Other information

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The data do not describe the product's properties (product specification). Neither should any agreed property nor the suitability of the product for any specific purpose be deduced from the data contained in the safety data sheet. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

Date Rev-Nr. Datei